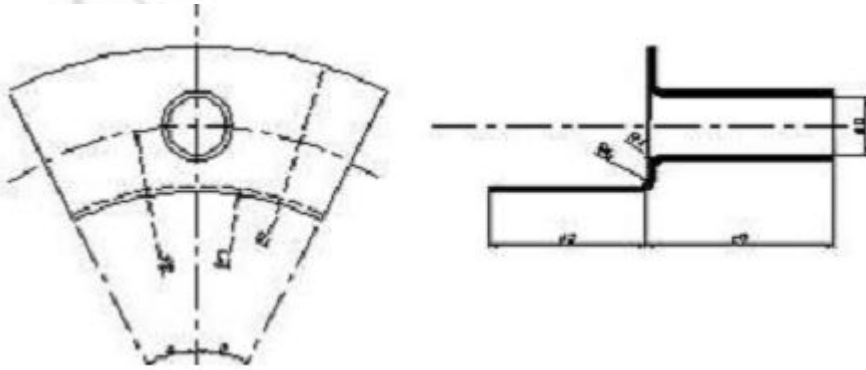


Snout and Inclined Snout Sectors of Angle Ring

Wet-form Molded by hands. .



Tolerances

尺寸	R1	R2	R3	D	R4	R5	H	H1	α	δ
偏差	0 -2.5	0 -2.5	0 -2.5	+2 -1	+10 0	+4 0	0 -3	0 -3	± 10	+1.5 0

List of molds

R1	R2	R3	R4	R6	ϕD	H1	H2	α
740	585	490.5	14.5	9.5	78	300	250	32
650	520	436	13.5	19.5	58	300	250	54
740	600	515.5	10	9.5	68	250	280	35
750	614	520.5	13.5	19.5	64	520	250	39
1230	1060	970.5	13.5	9.5	108	300	250	17
1230	1060	983.5	13.5	9.5	108	300	250	17
970	803	758.5	13.5	19.8	88	250	250	27
820	681	582.5	9.5	0	64	460	250	40
780	631	535.5	14.5	9.5	78	300	250	30
635	506	431.5	21.5	17.5	38	420	250	35
655	524	453.5	13.5	9.5	38	400	250	38